



Super Glue Gel

Description: Loctite Super Glue Gel has proven superior performance over ordinary super glues. It works faster and holds stronger on more surfaces than ordinary instant adhesives thanks to a patented additive. The gel formula works on a variety of porous and non-porous surfaces and is ideal for vertical surfaces and small gaps. Loctite Super Glue Gel comes in a self-piercing tube; it dries clear and sets without clamping. It is also resistant to moisture, most chemicals and freezing temperatures.

Available As:

Item #	Size	Package
235495 1627971 1803341	1 x 2 g	Carded Tube
1255800 1399965	2 x 2 g	Carded Tubes
1399968	2 x 3 g	Carded Tubes

Features & Benefits:

- Gel Formula is Ideal for Vertical Surfaces
- No Dripping
- Sets in Seconds
- Dries Transparent
- Self-Piercing Tube

Recommended For:

Use for repairing figurines, costume jewelry, cameras, toys, metal car parts, wiper blades, rubber seals and O-rings. Bonds leather, cork, paper, cardboard, wood, chipboard, fabric, metal, ceramic, rubber and hard plastics such as acrylic, polycarbonate, polystyrene and PVC. Ideal for vertical surfaces.

For Best Results:

- Do not use on polyethylene (PE), polypropylene (PP), polytetrafluoroethylene (PTFE), silicone or foam rubber, polystyrene foams, glass, or pure bone china
- Do not use in dishwasher, oven or microwave
- Not suitable for bonding assemblies which will hold hot liquids
- Do not use on glazed surfaces
- Not suitable for exterior applications
- Not suitable for repairs needing high flexibility or for gap-filling applications



TECHNICAL DATA SHEET

Typical Uncured Physical Properties:

Color:	Clear and Colorless	
Appearance:	Gel	
Adhesive Base:	Ethyl cyanoacrylate	
Odor:	Sharp, irritating (use in a well-ventilated area)	
Specific Gravity:	1.05	
Flash Point:	176°F (80°C) to 200°F (93°C)	
VOC Content:	< 2 % by weight	CARB
	< 20 g/l	SCAQMD rule 1168
Shelf Life:	24 months from date of manufacture (unopened)	Stored at 68°F
Lot Code Explanation:	#YDDDX	
Printed on crimped end of tube	# = Disregard	
	Y= Last digit of year of manufacture	
	DDD= Day of manufacture based on 365 days in a year	
	XX = Disregard	
	Example: 6061 = 61 st day of 2016 = March 2, 2016	

Typical Application Properties:

Application Temperature:	Apply above 50°F (10°C)
Fixture Time:	15-30 seconds*
Handling Time:	Leave undisturbed for at least 10 minutes.
	For best results, allow full bond strength to develop overnight before handling.
Cure Time:	12 to 24 hours*
*Times are dependent on temperature, humidity, porosity of surface bonded and amount of adhesive used	

Typical Cured Performance Properties:

Color:	Clear and Colorless
Cured Form:	Non-flammable, brittle solid
Service Temperature:	Up to 180°F (82°C)
Moisture Resistant:	Yes

Directions:

Tools Typically Required:

Tissue paper

Safety Precautions:

Use in a well-ventilated area. Protect work area. Wash hands after use.

Preparation:

Surfaces to be bonded must be close fitting, clean, dry and free from oil, wax and paint. Protect work area. For best results, lightly roughen smooth surfaces. Pre-fit parts to be joined.

Application:

In a clock-wise direction, screw the cap and nozzle assembly down all the way to the tube shoulder, puncturing the tube. Remove the cap counter clockwise from the nozzle. Apply sparingly to one side only using approximately one drop per square inch of surface. Press surfaces together immediately. Hold in place for 15 to 60 seconds until bond sets. Do not reposition parts. Clean tip with tissue and replace the cap.

Clean-up:

After cleaning, wet any tissue used for wiping off glue with water and dispose of. When cleaning up larger quantities of uncured adhesive, apply water and allow to cure and then scrape up. Note this may result in damage to the surfaces. Cured adhesive may be cut away with caution using a sharp blade, removed with acetone or with boiling water. Note: Acetone may damage some plastics and is also highly flammable. Test before use and follow manufacturer's instructions.



TECHNICAL DATA SHEET

Storage & Disposal:

Not damaged by freezing in the unopened container. Optimal shelf life is achieved when unopened container is stored from 36°F to 46°F (2°C to 8°C). After opening, it is not recommended that the product be stored cold or frozen. Once opened, the product is best stored tightly sealed in a dry location away from heat sources or sun exposure. Humidity and high temperatures may decrease shelf life. Use an approved hazardous waste facility for disposal.

Label Precautions:

WARNING: Contains Cyanoacrylate. May cause allergic skin reaction. Skin contact through clothing may cause burns. Avoid contact with skin and eyes. **FIRST AID:** In case of eye contact, flush with water for 15 minutes; call a physician. For skin contact, flush with water. For ingestion, do not induce vomiting; call a physician. If spilled on clothing, flush with large quantities of water. **KEEP OUT OF REACH OF CHILDREN.**

Refer to Safety Data Sheet (SDS) for further information.

Disclaimer:

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.



Trusted Performance. Proven Results.

For over 50 years, Loctite Brand adhesives and sealants have taken on the toughest jobs. Used in race cars, airplanes, and even in the space-shuttle, Loctite provides solutions for the most demanding industrial, professional and consumer applications. Loctite gives you not the specialization, power and performance to not only get your job done, but to get it done right.

1-800-624-7767 – Mon-Fri - 9:00a – 4:00p ET

www.loctiteproducts.com



Loctite Brand is part of the Henkel family of brands. Founded in 1876, Henkel is a global leader in the consumer and industrial businesses. Henkel operates worldwide with leading brands and technologies in three business areas: Laundry & Home Care, Beauty Care and Adhesive Technologies.

Henkel Corporation - Professional & Consumer Adhesives Headquarters - Rocky Hill, CT 06067

www.henkelna.com

Revision Date: 08/26/2016 Supercedes: 03/06/2014 Ref. #: 381939 Bulk #: 158595