



Cork Plastics,
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Cork.

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CORK PLASTICS PRODUCT SPECIFICATION FOR LAND DRAINAGE PIPE

Material Requirements: Cork Plastics land drainage pipe is made from 100% virgin PVC-U material. All materials must meet the requirements of the CP Quality Management System conditions for purchase and verification of raw material.

Manufacturing Process: This product is manufactured by Cork Plastics at its plant in Little Island, Cork in its extrusion department.

Product Range: This product is made in the following sizes-:

Pipe Diameter	Internal Diameter	Coil Length	No of rows of slots
60mm	54mm	200m	6
80mm	72mm	100m	6
110mm	100mm	50m	6
160mm	144mm	35m	8
200mm	180mm	30m	8

Weathering/ Colour fastness: This pipe is yellow and is stable in Ireland and UK conditions for 6 months external storage

Standards: Cork Plastics Land Drainage meets the specification as laid down by the Irish Farm Development Authority. This standard is almost identical to BS 4692 : 1989 Specification for plastic pipes and fittings for use as subsoil field drains.

These standards stipulate minimum slot areas, maximum slot size, slot position, impact strength, stiffness, etc.

Cork Plastics Quality Management System complies with ISO 9001:2008 as approved by the BSI.