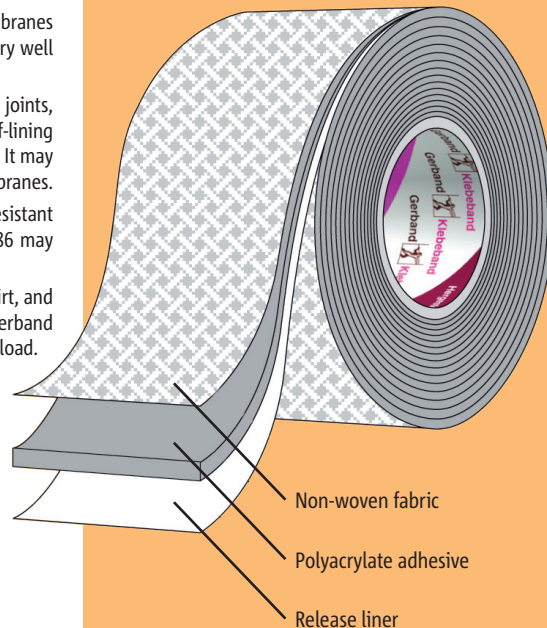




Application

- Gerband 386 seals all common roof-lining membranes and facade membranes with closed and slightly rough surfaces outdoors. Gerband 386 adheres very well to wood, bricks and non-sandy concrete surfaces.
- The adhesive tape may be used for the bonding and sealing of overlaps, joints, and round or angular penetrations of diffusion-open or diffusion-tight roof-lining membranes in pitched roof and facade areas according to DIN 4108 part 7. It may also be used as repairing tape for small damage or rips in roof-lining membranes.
- Gerband 386 is very resistant against humidity, diffusion-open, and UV-resistant over a period of 4 months even under direct solar radiation. Gerband 386 may therefore be used for cold-sided bonding.
- Surfaces must be dry and free of release agents like grease, oil, tensides, dirt, and dust. We recommend preconditioning porous or sandy subsurfaces with Gerband Primer 6300. Gerband 386 must not be used for bonding under mechanical load. It must be bonded as tension-free as possible and pressed and rubbed adequately onto surfaces. The adhesion may be improved by applying higher pressure. Due to eventual plasticizer migration we recommend testing the product's suitability on plastics and rubber.
- For safety reasons we generally recommend users to test the adhesion of the tape on self-chosen membranes before application.



Technical Data

Backing	special non-woven fabric with functional coating
Thickness, backing	approx. 0.46 mm
Total thickness (without release liner) (DIN EN 1942)*	approx. 0.68 mm
Tensile strength (DIN EN 14410)*	≥ 100 N / 25 mm
Elongation at break (DIN EN 14410)*	50 % to 100 %
Release liner	silicone paper
Type of adhesive	polyacrylate adhesive
Adhesion (DIN EN 1939)*	≥ 35 N / 25 mm
Tack	very high
Moisture resistance (GPM 812)	permanent resistance
Temperature range	-30 °C to +90 °C
Application temperature	+5 °C to +40 °C
Roll widths	50 mm to 100 mm
Roll length (standard)	25 m
Core diameter	76.5 mm
Colour of non-woven fabric	anthracite
Storage	+5 °C to +25 °C

*according to the respective DIN

Further technical data about Gerband 386 available upon request.
Subject to change without notice in line with product advancements.

Gerband® adhesive tapes are used by a very diverse customer base for a wide range of technical and industrial applications. The demands made on Gerband® products vary considerably from application to application. We strongly advise users to test the product's suitability for their own particular requirement. All data and recommendations contained in this Technical Data Sheet are based on our own test results and practical experience and are aimed at helping customers select the appropriate tape for a given application. This information is provided without liability. We reserve the right to change the technical specification without prior notice. Samples are available free of charge. Our sales team is also available to assist customers with their tape.

Description

Backing:

- special non-woven fabric
- pliable and dimensionally stable
- plasterable and paintable
- non-slip surface when wet
- very UV resistant

Adhesive system:

- polyacrylate adhesive
- extremely high initial tack and permanent adhesion
- very high tack
- good shear strength and heat resistance
- very good ageing resistance

Packaging unit

Roll length m	Roll width mm	Rolls per carton
25	50	12
	60	10
	75	8
	150	6

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Certified according to
DIN ISO 9001 and 14001
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Gerlinger GmbH & Co. KG
Adhesive Tape Factories
Jaumann-Industriepark 5
D-86720 Nördlingen, Germany
Telephone +49 (0) 90 81 213-0
Telefax +49 (0) 90 81 213-100
e-Mail info@gerband.de
Internet www.gerband.de