



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

**EVO-STIK EVOFIX**  
**Supersedes Date:** 13-Jul-2021

**Revision date** 24-Jan-2022  
**Revision Number** 1.06

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Product Name** EVO-STIK EVOFIX  
**Pure substance/mixture** Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended use** Adhesive.  
**Uses advised against** None known

### 1.3. Details of the supplier of the safety data sheet

#### Company Name

Bostik Limited  
Common Rd  
ST16 3EH  
Stafford UK  
Tel: +44 (1785) 27 26 25  
Fax: +44 (1785) 25 72 36

**E-mail address** SDS.box-EU@bostik.com

### 1.4. Emergency telephone number

**United Kingdom** +44 (1785) 272650  
**Ireland** +353 (1) 8624900 (Monday- Friday 9am-5pm)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

<b>Skin sensitisation</b>	Category 1 - (H317)
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### 2.2. Label elements

Contains 2-methyl-2H-isothiazol-3-one [MIT], 1,2-benzisothiazol-3(2H)-one [BIT], reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]



**Signal word**  
Warning

#### Hazard statements

H317 - May cause an allergic skin reaction.

#### Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand  
P102 - Keep out of reach of children

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P261 - Avoid breathing vapours  
P280 - Wear protective gloves and eye/face protection  
P302 + P352 - IF ON SKIN: Wash with plenty of water and soap  
P501 - Dispose of contents/ container to an approved waste disposal plant

## 2.3. Other hazards

Harmful to aquatic life.

## PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not applicable

### 3.2 Mixtures

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH registration number
1,2-benzisothiazol-3(2H)-one [BIT]	220-120-9	2634-33-5	0.01 - <0.05	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1 (H317) Aquatic Acute 1 (H400) Acute Tox. 2 (H330) Aquatic Chronic 2 (H411) M Factor Acute =1	Skin Sens. 1 :: C>=0.05%	01-2120761540-60-XXXX
2-methyl-2H-isothiazol-3-one [MIT]	220-239-6	2682-20-4	0.01 - <0.05	Skin Corr. 1B (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 2 (H330) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) M Factor Acute =10 M Factor Chronic	Skin Sens. 1 :: C>=0.0015%	01-2120764690-50-xxxx

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				= 1		
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]	611-341-5	55965-84-9	<0.0015	Acute Tox. 3 (H301) Acute Tox. 2 (H310) Acute Tox. 2 (H330) Skin Corr. 1C (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) M Factor Acute = 100 M Factor Chronic = 100	Eye Dam. 1 :: C>=0.6% Eye Irrit. 2 :: 0.06%<=C<0.6% Skin Corr. 1C :: C>=0.6% Skin Irrit. 2 :: 0.06%<=C<0.6% Skin Sens. 1 :: C>=0.0015%	01-2120764691-48-XXXX

**Full text of H- and EUH-phrases: see section 16**

Note: ^ indicates not classified, however, the substance is listed in section 3 as it has an OEL

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
<b>Skin contact</b>	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
<b>Ingestion</b>	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.

### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms** Itching. Rashes. Hives.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to doctors** May cause sensitisation in susceptible persons. Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the

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surrounding environment.

**Unsuitable extinguishing media** Full water jet. Do not scatter spilled material with high pressure water streams.

## 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical** Product is or contains a sensitiser. May cause sensitisation by skin contact.

**Hazardous combustion products** Carbon oxides. Hydrocarbons.

## 5.3. Advice for firefighters

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information** Prevent further leakage or spillage if safe to do so.

**For emergency responders** Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

**Environmental precautions** Do not flush into surface water or sanitary sewer system. Do not allow to enter into soil/subsoil. See Section 12 for additional Ecological Information.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Take up mechanically, placing in appropriate containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

### 6.4. Reference to other sections

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Take off contaminated clothing and wash it before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up.

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Keep out of the reach of children.

**Recommended storage temperature** Keep at temperatures between 5 and 35 °C.

## 7.3. Specific end use(s)

**Specific use(s)**  
Adhesive.

**Risk Management Methods (RMM)** The information required is contained in this Safety Data Sheet.

**Other information** Observe technical data sheet.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Exposure Limits

**Derived No Effect Level (DNEL)** No information available

Derived No Effect Level (DNEL)			
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	6.81 mg/m <sup>3</sup>	
worker Long term Systemic health effects	Dermal	0.966 mg/kg bw/d	

Derived No Effect Level (DNEL)			
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	1.2 mg/m <sup>3</sup>	
Consumer Long term Systemic health effects	Dermal	0.345 mg/kg bw/d	

**Predicted No Effect Concentration (PNEC)** No information available.

Predicted No Effect Concentration (PNEC)	
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	4.03 µg/l
Marine water	0.403 µg/l
Sewage treatment plant	1.03 mg/l
Freshwater sediment	49.9 µg/l
Marine sediment	4.99 µg/l
Soil	3 mg/kg dry weight

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## 8.2. Exposure controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

**Eye/face protection**

Wear safety glasses with side shields (or goggles). Avoid contact with eyes.

**Hand protection**

Wear protective gloves. Gloves must conform to standard EN 374. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature. Gloves should be replaced regularly and if there is any sign of damage to the glove material.

**Skin and body protection**

Wear protective gloves and protective clothing. Avoid contact with skin, eyes or clothing.

**Respiratory protection**

During spraying wear suitable respiratory equipment.

**Environmental exposure controls** Do not allow into any sewer, on the ground or into any body of water.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Liquid
<b>Colour</b>	No information available
<b>Odour</b>	Characteristic
<b>Odour threshold</b>	No information available

Property	Values	Remarks • Method
<b>pH</b>	No data available	
<b>pH (as aqueous solution)</b>	No data available	
<b>Melting point / freezing point</b>	No data available	
<b>Initial boiling point and boiling range</b>	No data available	No information available
<b>Flash point</b>	No data available	
<b>Evaporation rate</b>	No data available	
<b>Flammability</b>	Not applicable for liquids .	
<b>Flammability Limit in Air</b>		
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapour pressure</b>	No data available	
<b>Relative vapour density</b>	No data available	
<b>Relative density</b>	No data available	
<b>Water solubility</b>	No data available	Soluble in water
<b>Solubility(ies)</b>	No data available	
<b>Partition coefficient</b>	No data available	
<b>Autoignition temperature</b>	No data available	
<b>Decomposition temperature</b>	No data available	
<b>Kinematic viscosity</b>	No data available	
<b>Dynamic viscosity</b>	No data available	
<b>Explosive properties</b>	No data available	
<b>Oxidising properties</b>	No data available	

### 9.2. Other information

<b>Solid content (%)</b>	No information available
<b>VOC Content (%)</b>	
<b>Liquid Density</b>	1.01

## SECTION 10: Stability and reactivity

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## 10.1. Reactivity

Reactivity No information available.

## 10.2. Chemical stability

Stability Stable under normal conditions.

### Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

## 10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

## 10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

## 10.5. Incompatible materials

Incompatible materials None known based on information supplied.

## 10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Hydrocarbons.

## **SECTION 11: Toxicological information**

### 11.1. Information on toxicological effects

#### Information on likely routes of exposure

##### Product Information

Inhalation Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Skin contact May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion Based on available data, the classification criteria are not met.

#### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

#### Numerical measures of toxicity

##### Acute toxicity

##### Component Information

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Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1,2-benzisothiazol-3(2H)-one [BIT] 2634-33-5	=670 mg/kg (Rattus)	LD50 > 2000 mg/kg (Rattus)	
2-methyl-2H-isothiazol-3-one [MIT] 2682-20-4	LD50 =285 mg/Kg (Rattus)	LD50 >242 mg/Kg (Rattus)	=0.11 mg/L (Rattus) 4 h
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] 55965-84-9	=53 mg/kg (Rattus)	LD50 = 87.12 mg/kg (Oryctolagus cuniculus)	

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Based on available data, the classification criteria are not met.

**Respiratory or skin sensitisation** May cause sensitisation by skin contact.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

## 11.2. Information on other hazards

### 11.2.1. Endocrine disrupting properties

**Endocrine disrupting properties** No information available.

### 11.2.2. Other information

**Other adverse effects** No information available.

## **SECTION 12: Ecological information**

### 12.1. Toxicity

**Ecotoxicity** Harmful to aquatic life.

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Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
1,2-benzisothiazol-3(2H)-one [BIT] 2634-33-5	EC50 3Hr 13mg/l (activated sludge) (OECD 209)	LC50 (96hr) 2.15 mg/l Cyprinodon variegatus EPA 540/9-85-006	-	EC50(48hr) 2.94 mg/l (Daphnia Magna) OECD 202	1	
2-methyl-2H-isothiazol-3-one [MIT] 2682-20-4	EC50 (72hr) 0.157 mg/l (Pseudokirchneriella subcapitata) (OECD 201)	EC50 (96hr) 5.71 mg/l (Oncorhynchus mykiss) OECD 203	-	EC50 (48hr) 1.68 mg/l (Daphnia) (OECD 202)	10	1
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] 55965-84-9	EC50 (72h) =0.048 mg/L (Pseudokirchneriella subcapitata) (OECD 201)	EC50 (96h) = 0.22 mg/L (Oncorhynchus mykiss) (OECD 211)	-	EC50 (48h) =0.1 mg/L (Daphnia magna) (OECD 202)	100	100

## 12.2. Persistence and degradability

**Persistence and degradability** No information available.

Component Information			
2-methyl-2H-isothiazol-3-one [MIT] (2682-20-4)			
Method	Exposure time	Value	Results
OECD Test No. 308: Aerobic and Anaerobic Transformation in Aquatic Sediment Systems		Half-life	1.28-2.1 days
OECD Test No. 309: Aerobic Mineralization in Surface Water - Simulation Biodegradation Test		biodegradation Half-life	Readily biodegradable 4.1 days

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] (55965-84-9)			
Method	Exposure time	Value	Results
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	Not readily biodegradable

## 12.3. Bioaccumulative potential

**Bioaccumulation** There is no data for this product.

### Component Information

Chemical name	Partition coefficient	Bioconcentration factor (BCF)
1,2-benzisothiazol-3(2H)-one [BIT] 2634-33-5	0.7	6.95
2-methyl-2H-isothiazol-3-one [MIT] 2682-20-4	-0.32	3.16
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] 55965-84-9	-	3.16

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## 12.4. Mobility in soil

Mobility in soil No information available.

## 12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB.

Chemical name	PBT and vPvB assessment
1,2-benzisothiazol-3(2H)-one [BIT] 2634-33-5	The substance is not PBT / vPvB
2-methyl-2H-isothiazol-3-one [MIT] 2682-20-4	The substance is not PBT / vPvB
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] 55965-84-9	The substance is not PBT / vPvB

## 12.6. Other adverse effects

Other adverse effects No information available.

## **SECTION 13: Disposal considerations**

### 13.1. Waste treatment methods

**Waste from residues/unused products** Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers. Handle contaminated packages in the same way as the product itself.

**Other information** Waste codes should be assigned by the user based on the application for which the product was used.

## **SECTION 14: Transport information**

### Land transport (ADR/RID)

14.1 UN number or ID number Not regulated  
14.2 Proper Shipping Name Not regulated  
14.3 Transport hazard class(es) Not regulated  
14.4 Packing group Not regulated  
14.5 Environmental hazards Not applicable  
14.6 Special Provisions None

### IMDG

14.1 UN number or ID number Not regulated  
14.2 Proper Shipping Name Not regulated  
14.3 Transport hazard class(es) Not regulated  
14.4 Packing group Not regulated  
14.5 Marine pollutant NP  
14.6 Special Provisions None  
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

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## Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

## **Section 15: REGULATORY INFORMATION**

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

#### Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

##### **SVHC: Substances of Very High Concern for Authorisation:**

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

##### **EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction**

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

##### **Substance subject to authorisation per REACH Annex XIV**

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

##### **Biocidal Products Regulation (EU) No 528/2012 (BPR)**

Contains a biocide : Contains C(M)IT/MIT (3:1). May produce an allergic reaction

##### **Ozone-depleting substances (ODS) regulation (EC) 1005/2009**

Not applicable

##### **Persistent Organic Pollutants**

Not applicable

#### National regulations

### 15.2. Chemical safety assessment

Exposure scenario

## **SECTION 16: Other information**

### Key or legend to abbreviations and acronyms used in the safety data sheet

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## Full text of H-Statements referred to under section 3

H301 - Toxic if swallowed  
H302 - Harmful if swallowed  
H310 - Fatal in contact with skin  
H311 - Toxic in contact with skin  
H314 - Causes severe skin burns and eye damage  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H330 - Fatal if inhaled  
H400 - Very toxic to aquatic life  
H410 - Very toxic to aquatic life with long lasting effects  
H411 - Toxic to aquatic life with long lasting effects

## Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)

## Key literature references and sources for data

No information available

**Prepared By** Product Safety & Regulatory Affairs

**Revision date** 24-Jan-2022

## Indication of changes

**Revision note** Not applicable.

**Training Advice** No information available

**Further information** No information available

**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006**

## Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**